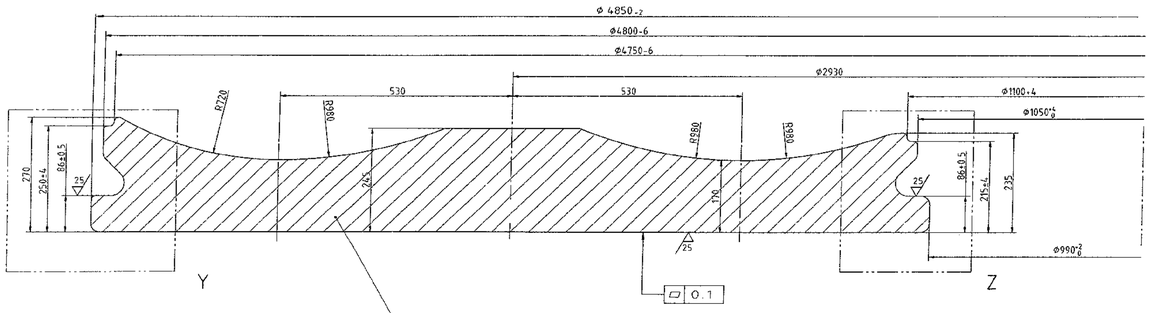
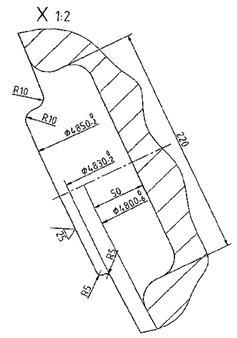
autocad • 21.07.2003 10:03:53 16375 • 012-R11schrP.010

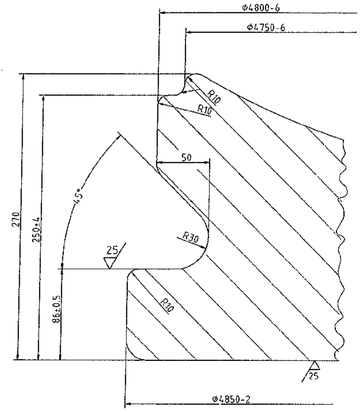
A-A



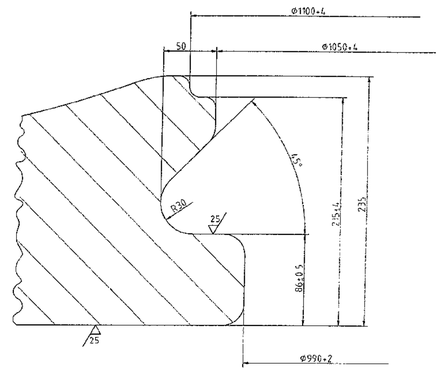
X 1:2



Y 1:2



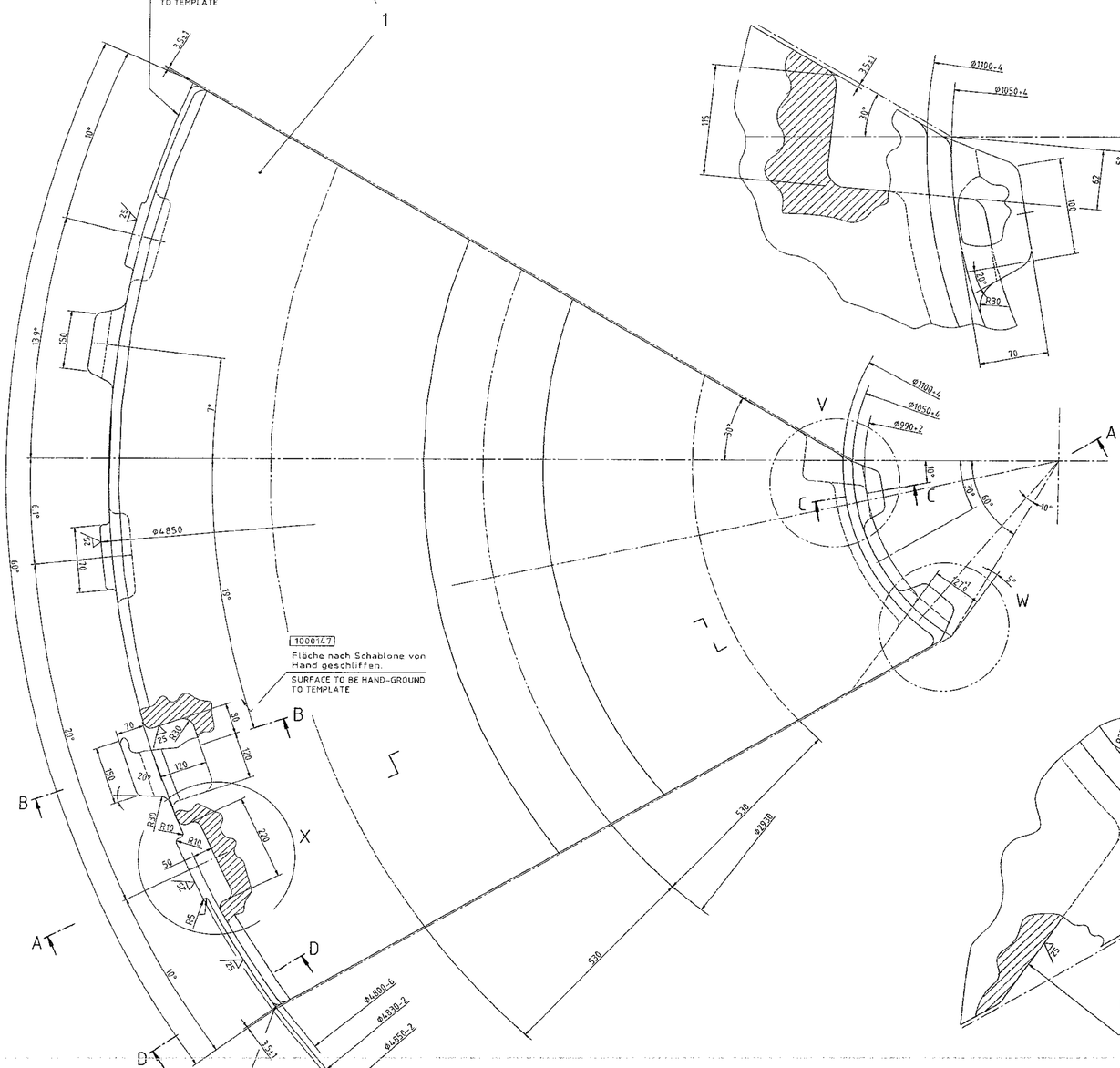
Z 1:2



379145

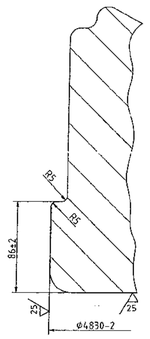
Radius nach Schablone von Hand geschliffen.

RADIUS TO BE HAND-GROUND TO TEMPLATE

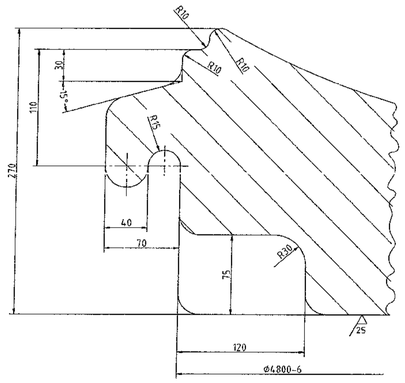


V 1:2

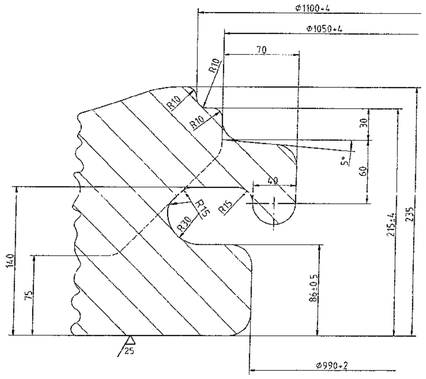
D-D 1:2



B-B 1:2



C-C 1:2



1000147

Fläche nach Schablone von Hand geschliffen.

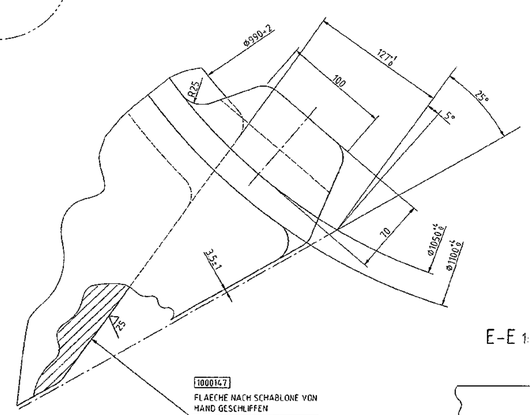
SURFACE TO BE HAND-GROUND TO TEMPLATE

379145

RADIUS NACH SCHABLONE VON HAND GESCHLIFFEN

RADIUS TO BE HAND-GROUND TO TEMPLATE

W 1:2

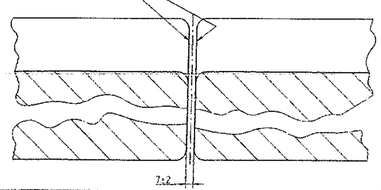


1000147

FLAECHE NACH SCHABLONE VON HAND GESCHLIFFEN

SURFACE TO BE HAND-GROUND TO TEMPLATE

E-E 1:2


7:2

202980

SEGMENTE SO ZUSAMMENGELEGT DASS AN DEN TEILUNGSFUGEN KEINE DICKENUNTERSCHIEDE GROESSER ODER GLEICH 1 MM VORHANDEN SIND GROESSERE DICKENUNTERSCHIEDE VON HAND MIT EINER NEIGUNG 1:35 NACHGE-SCHLIFFEN

THE SEGMENTS ARE TO BE ARRANGED IN SUCH A WAY THAT THE JOINTS DO NOT DIFFER IN THICKNESS BY MORE THAN 1 MM GREATER DIFFERENCES IN THICKNESS MUST BE REGROUND BY HAND AT AN ANGLE OF 1:35

379147

HAERTEPRUEFFLAECHEN
ERST 2MM ABSCHLEIFEN
DANN
HAERTEPRUEFUNG

HARDNESS-TEST AREAS TO BE GROUND DOWN BY 2MM BEFORE TESTING

200208

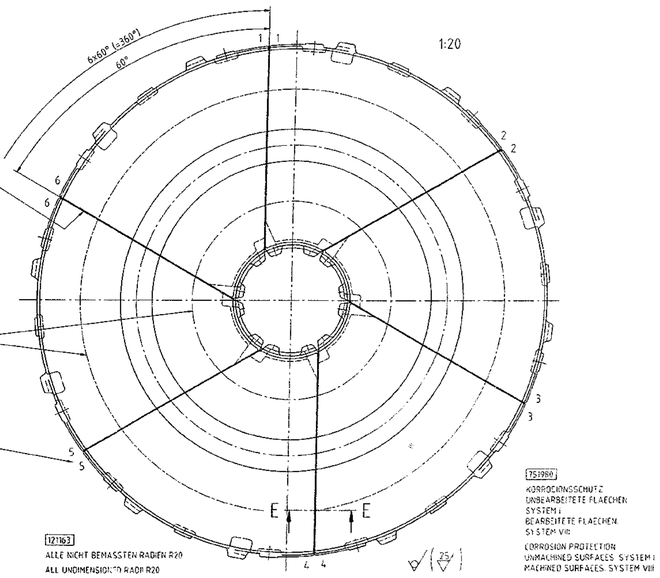
TEILE ZUEINANDER GEKENN-ZEICHNET

PARTS MATCH-MARKED

379302

FORMSCHRAEGE NACH DIN 1511
MAX ZULAESSIG 1.5 MM

MAX. PERMISSIBLE DRAUGHT FOR THE MOULD ACC. TO DIN 1511 1.5 MM



121163

ALLE NICHT BEMASSTEN RADIEN R20

ALL UNDIMENSIONED RADII R20

751980

KORROSIONSSCHUTZ
UNBEARBEITETE FLAECHEN
SYSTEM I
BEARBEITETE FLAECHEN
SYSTEM VIII

CORROSION PROTECTION
UNMACHINED SURFACES SYSTEM I
MACHINED SURFACES SYSTEM VIII

| | | |